



No. JSW/S/CO/2024/591

Date: 16/09/2024

To,
The Member Secretary
State Pollution Control Board, Odisha,
Paribesh Bhawan, A/118, Nilakantha Nagar, Unit-8,
BHUBANESWAR- 751012

Sub: - Submission of Environment Statement (Form-V) for the year 2023-24 in compliance of EC & CTO Condition for **Gonua Iron Ore Mine of M/s JSW Steel Ltd.**

Ref: - 1. Vested Environment Clearance Letter dated 21.12.2019 issued by SEIAA, Odisha.
2. Consent Order No 2941 vide letter no 4854/IND-I-CON-1539 dated 31.03.2024.

Dear Sir,

With reference to aforesaid subject, please find enclosed herewith the Environment Statement (Form-V) for the year 2023-24 in compliance of EC & CTO Condition for **Gonua Iron Ore Mine of M/s JSW Steel Ltd.**

Seeking your co-operation as always.

Thanking you,

Mrutyunjaya Mahapatra
Yours Faithfully
For JSW Steel Ltd

(Authorized Signatory)

Encl: As above

Copy to-

1. The Deputy Director General of Forests (C), Ministry of Environment, Forest and Climate Change, Regional Office (Eastern Zone), A/3, Chandersekharpur, Bhubaneswar 751023.
2. The Member Secretary, State Level Environment Impact Assessment Authority, 5RF-2/1, Acharya Vihar, Unit IX, OPTCL Colony, Anand Bazar, Bhoi Nagar, Bhubaneswar, Odisha 751022.
3. The Regional Officer, Regional Office, At Near Panposh Hockey Chowk, At./ P.O.- Panposh, Rourkela- 769004, Dist – Sundargarh.

**JSW Steel Limited
Gonua Iron Ore Mine**



**ENVIRONMENTAL STATEMENT FOR
GONUA IRON ORE MINE
(FINANCIAL YEAR ENDING MARCH 31ST 2024)**

PREPARED & SUBMITTED BY

**Gonua Iron Ore Mine
Of M/s JSW Steel Ltd
Tehsil - Koira, District - Sundergarh
Odisha**

Form V
(See Rule 14)

Environment Statement for the Financial Year ending the 31st March 2024

Part A

(i)	Name and address of the owner/occupier of the industry operation or process	Gonua Iron Ore of M/s JSW Steel Ltd in villages Gonua and Patabeda Tehsil Koira District Sundargarh,, Odisha
(ii)	Industry Category Primary :- (STC Code) Secondary :- (SIC Code)	Red Category SIC (Standard Industrial Classification)- Code-1000 Industry Type- Metal Mining
(iii)	Production capacity: Units	Operating Mine of 1.20 MTPA iron ore production
(iv)	Year of establishment	Mining operation commenced from the 01.07.2020
(v)	Date of the last Environment Statement Submitted	20/09/2023

Part B

Water and Raw Material Consumption

(i)	Water consumption m3/d	
	Process (Spraying in Mine pit or Haul Road Dust Suppression or dry fog dust suppression) *	45 m3/day
	Cooling	Nil
	Domestic (Drinking purpose)	20 m3/day

Note: * Spraying in mine pit or haul road dust suppression is not exactly a process driven parameter, which is linked with the extent of haul road in usage during mining operation.

**Maximum Rain water collected in the mine pits being reused for dust suppression purpose.

Name of Product	Process water consumption per unit of product output(cum/MT)	
	During the previous financial year	During the current financial year
	(1)	(2)
Iron Ore	0.017	0.06

Raw material consumption: - Not Applicable

Name of raw material	Name of products	Consumption of raw material per unit of output MT	
		During the previous financial year	During the current financial year
Not Applicable			

Polluting Industry may use codes if disclosing details of raw material would violate contractual obligations, otherwise all industries have to name the raw material used.

PART-C**Pollution discharged to environment/ unit of output**

(Parameter as specified in the consent issued)

Pollutants	Qty. of pollutants discharged (mass/day)	Concentrations of pollutants in discharged (mass/volume)	Percentage of variation from prescribed standard with reason
(a) Water	There is no such trade effluent and source emissions discharge except surface run-off. The Consolidated Environmental Monitoring data of surface water quality is enclosed as Annexure 1 .		
(b) Air	This is an opencast mine and does not have any potential point sources of emissions or processed stacks emanating pollutants to the environments. Hence, estimation of specific pollution load or air pollutants discharged in Kg/day cannot be ascertained, however ambient air quality for 4 core zone & 4 buffer zone locations are monitored as per NAAQS-2009 and the Consolidated Environmental Monitoring data for FY 2023-24 is enclosed as Annexure 1 .		

PART- D**HAZARDOUS WASTES**

(As specified under Hazardous Wastes / Management and Handling Rules, 1989)

Hazardous Wastes	Total Quantity (T)	
	During the previous financial year	During the current financial year
(a) From process	0.483 T	1.1 T
(b) From pollution control	Nil	Nil

PART- E**Solid Wastes**

	Total Quantity	
	During the previous financial year	During the current financial year
(a) From process	Not Applicable	Over Burden- 350000 tonnes
(b) From pollution control		Not Applicable
(c) (1) Quantity recycled or re-utilized within the unit		Nil
(2) Sold		Nil
(3) Disposed		It is disposed at ear marked area in of the mine as per Approved Mine Plan.

PART-F

Please specify the characterization (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both the categories of wastes.

Solid Waste- Overburden of 350000 tonnes generated during the reporting period. The OB/Waste being disposed of at the earmarked area and after maturity same will be stabilized with plantation as per approved Mine Plan.

Hazardous Waste- Hazardous waste of 1.1 T was generated during the reporting period. The hazardous waste was being stored in a hazardous waste shed made as per specifications laid by SPCB and was sold to a certified hazardous waste dealer.

PART-G

Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production.

Our aim is to preserve the long- term health of the natural environment affected by our operations. We set and achieve targets that promote efficient use of resources and include the reduction and prevention pollution.

Air Management- Blasting Operation

- Controlled blasting method is in practice by restriction of explosive charge in the holes.
- Well-designed blast by effective stemming and use of mili second delay detonators, Proper blasting designing to see that the optimum breakage occurs.
- To control ground vibrations and arrest fly rocks, advanced initiation system is being used for blasting.
- Ground vibrations are also being monitored and the results are well within limits.

Excavation, Hauling and Crushing & Screening

- Dry fog system for crusher & screen plants are provided.
- Using sharp teeth for shovels and other soil excavation equipment, and their periodical replacements.
- Acoustic enclosures for operator cabin.
- Avoiding overloading of dumpers
- Provision of dust filters / masks to workers working at highly dust prone and affected areas
- Imparting sufficient training to operators on safety and Environmental parameters.

Transportation

- Regular water sprinkling is being carried out by engaging mobile water tankers on the mine benches, mine haul, loading and unloading points and transfer points for dust suppressions.
- Maintenance of haul road by regular grading is carried out through grader, dozer.
- Ensuring that all mineral trucks are covered by tarpaulin.
- Vehicular emissions controlled through regular and proper preventive maintenance schedules.
- It is ensured that there is no overloading of trucks by having Quick Dispatch system at the weigh bridge near the dispatch gate.

- Regular water sprinkling arrangements have been made on the transportation roads/public road through mobile water tankers.
- Tarpaulin Covering in Railway Wagons.



Wet Drilling and Dust Extractor System in Drilling Operation



Water Tanker Arrangement for Haul Road Dust Suppression



Dry Fog System in Mineral Handling Plants



Electronic Digital Display Board at Gonua Mine Gate

Water & OB Management

- Garland drains maintained of suitable size around mine area and dump with proper gradients to prevent rain water descent into active mine area.
- Settling ponds maintained to prevent flow of fine particles from OB / Waste dumps, check dams, parapet / retaining walls & garland drains.
- Usage of stored water in the settling ponds for watering of haul roads, vehicle washing and green belt development etc.
- De- silting of garland drains & settling ponds are being carried out at regular intervals.
- Maintenance of all the runoff management structures.



Coir Matts on Dump Slopes



GeoCoir Matting & Plantation



Garland Drain



Retaining wall



Series of Settling Pond



Safety Zone Plantation

Noise Management

- Providing sound proof operator's cabin for equipment like dumpers, shovel, tippers, etc.
- All HEMMs are monitored for any abnormal sound and rectified with due precaution by maintenance personnel.
- Providing workers with ear muffs & earplugs against high noise levels.
- Controlling the time of exposure of workers towards high noise areas.

PART-G**Additional measures/investment proposal for environment protection including abatement of pollution /prevention of pollution.**

Gonua Environmental Protection Measures Expenditure (head wise breakup) incurred from in FY 2023-24 is given below-

Expenditure Incurred for 2023-24

SI No.	Expenditure Head -Particulars (INR)	Gonua
1	Plantation and maintenance services	7,30,000
2	Construction & Maintenance of retaining walls	10,80,838
3	Geo-textiling- Coir Mating/ slope stabilization etc.	6,15,433
4	Dust Suppression activities- Water Sprinkling (fixed and mobile), Dust suppression chemicals	6,66,960
5	Maintenance of of Wheel Washing	1752300
6	Manual Environment parameters monitoring (AIR, WATER, NOISE and Ground Vibration)	11,28,320
7	Online CAAMS Environment parameters monitoring	5,57,148
8	Installation and Service of Flowmeter and Piezometer	2,77,500
9	Environmental Awareness Programmes/ MEMC program	3,80,567
10	Land Scaping/ Land Restoration	0
11	Any other expenses related to Environment protection, Infrastructure, machineries, etc.(if any)	0
		71,89,066

PART-H

Any other particular for improving the quality of the environment.

Company is committed for prevention/abatement of pollution and minimize adverse environmental impacts of the business by ensuring continual improvement of environmental performance, and complying to the relevant environmental and other legislation, regulation & other requirements.

The mine has already been certified with ISO-14001 (Environment Management System), ISO-9001 (Quality Management System) and OHSAS 45001 (Occupational Health and Safety Assessment Series) and maintaining the systems satisfactorily.

Environmental Monitoring

Regular monitoring of air quality parameters important and crucial environmental parameters is of immense importance to assess the status of environment during plants operation. With the knowledge of baseline conditions, the monitoring program can serve as an indicator for any deterioration in environmental conditions due to operation of the plants and suitable preventive steps could be taken in time to safeguard the environment. Monitoring is as important as that of control of pollution since the efficiency of control measures can only be determined by monitoring.

The environmental attributes being monitored are as given below

- Air Pollution and Meteorological Aspects
- Surface and Ground Water Quality
- Noise Levels
- Soil Quality



AAQ Station Near Pump House



CAAQMS Near Pump House



Ground Water Level

Annexure 1

Consolidated Air Quality Monitoring Data of FY 2023-2024

GONUA IRON ORE MINES										
AAQ DATA FOR THE PERIOD APRIL 2023 TO MARCH 2024										
	PM10 [µg/m3]		PM2.5 [µg/m3]		SO2 [µg/m3]		NO2 [µg/m3]		CO [mg/m3]	
	Maxi mum	Mini mum	Maxi mum	Mini mum	Maxi mum	Mini mum	Maxi mum	Mini mum	Maxi mum	Mini mum
CORE ZONE										
Near Mines Office	76.8	35.1	29.2	10.6	19.7	9.3	19.8	10.2	0.64	0.33
Entry & Exit Gate (Gate No02)	77	35.1	25.7	11.1	19.7	9.2	22.9	10.2	0.65	0.33
Pillar No 22 & 23	77	37.3	25.4	11.8	19.9	9.6	19	10.1	0.64	0.34
Dispensary Hutting area	77	32.1	26.6	11.2	19.6	9	23.7	10.1	0.64	0.33
BUFFER ZONE										
KHANDBANDH VILLAGE	73.5	29.3	23.5	8.2	19.7	9.1	19.2	9.6	0.54	0.3
PALASA VILLAGE	73.8	29.3	23.4	8.7	19.6	9.1	18.5	9.2	0.57	0.3
SARGIGHAR VILLAGE	68.6	29.3	22.7	9.1	19.5	8.9	19.6	9.5	0.53	0.3
MALDA VILLAGE	68.7	29.2	23.3	8.1	19.5	9.1	17.9	9.1	0.52	0.3
NAAQ (24 hourly standard)	100 [µg/m3]		60 [µg/m3]		80 [µg/m3]		80 [µg/m3]		2 [mg/m3] (8 hourly)	

Consolidated Surface Water Quality Monitoring Data of FY 2023-2024

GONUA IRON ORE MINE								
Gonua Nala UpStream								
Parameter	Units	April	May	June	July	August	September	Limits for Stream Water Standards
PH	-	6.31	6.87	6.98	6.78	7.02	7.02	6.5-8.5
Total Dissolved Solids	mg/l	241.0	210.0	232.0	202.0	178.1	152.0	1500
Chlorides	mg/l	16.0	14.0	18.0	14.0	14	24.0	600
Iron	mg/l	0.14	0.08	0.10	0.13	0.08	0.28	50
Fluorides	mg/l	0.21	0.20	0.23	0.18	0.18	0.19	1.5
BOD	mg/l	2.1	2.6	2.6	2.5	2.12	3.6	3
DO	mg/l	6.3	6.8	6.4	2.8	7.1	6.5	4
Gonua Nala UpStream								
Parameter	Units	October	November	December	January	February	March	Limits for Stream Water Standards
PH	-	7.25	7.39	7.33	7.45	7.45	7.45	6.5-8.5
Total Dissolved Solids	mg/l	180.0	190.0	163.0	180.0	180.0	180.0	1500
Chlorides	mg/l	12.0	16.0	16.0	20.0	20.0	20.0	600
Iron	mg/l	0.05	0.08	0.12	0.06	0.09	0.09	50
Fluorides	mg/l	0.17	0.13	0.18	0.15	0.15	0.15	1.5
BOD	mg/l	2.6	2.4	2.2	2.6	2.7	2.7	3
DO	mg/l	6.7	6.8	6.2	6.6	6.9	6.9	4

Gonua Nala DownStream								
Parameter	Units	April	May	June	July	August	September	Limits for Stream Water Standards
PH	-	6.18	6.72	6.68	6.99	7.12	6.84	6.5-8.5
Total Dissolved Solids	mg/l	265.0	232.0	287.0	267.0	212.0	148.0	1500
Chlorides	mg/l	26.0	22.0	24.0	20.0	20.0	24.0	600
Iron	mg/l	0.15	0.14	0.10	0.09	0.08	0.22	50
Fluorides	mg/l	0.17	0.20	0.19	0.14	0.16	0.15	1.5
BOD	mg/l	4.1	3.0	4.5	2.0	3.42	2.4	3
DO	mg/l	4.0	4.8	5.0	3.6	6.8	6.9	4
Gonua Nala DownStream								
Parameter	Units	October	November	December	January	February	March	Limits for Stream Water Standards
PH	-	7.36	7.48	7.38	7.60	7.56	7.56	6.5-8.5
Total Dissolved Solids	mg/l	242.0	256.0	263.0	268.0	268.0	268.0	1500
Chlorides	mg/l	28.0	32.0	26.0	30.0	36.0	36.0	600
Iron	mg/l	0.08	0.09	0.16	0.07	0.10	0.10	50
Fluorides	mg/l	0.21	0.24	0.23	0.26	0.26	0.26	1.5
BOD	mg/l	3.8	3.5	4.2	3.2	3.8	3.8	3
DO	mg/l	6.3	6.1	5.6	6.3	6.4	6.4	4

Kakarpani Nala Upstream								
Parameter	Units	April	May	June	July	August	September	Limits for Stream Water Standards
PH	-	6.89	6.87	6.49	6.43	6.70	6.77	6.5-8.5
Total Dissolved Solids	mg/l	167.0	182.0	166.0	154.0	151.0	148.0	1500
BOD	mg/l	4.0	4.0	4.3	3.8	3.6	3.4	3
DO	mg/l	6.5	6.8	6.4	6.7	6.6	6.4	4
Chlorides	mg/l	16.0	16.0	20.0	18.0	22.5	26.0	600
Fluorides	mg/l	0.19	0.18	0.24	0.21	0.25	0.29	1.5
Iron	mg/l	0.22	0.26	0.14	0.13	0.16	0.16	50
Kakarpani Nala Upstream								
Parameter	Units	October	November	December	January	February	March	Limits for Stream Water Standards
PH	-	6.87	6.95	6.91	6.85	6.88	6.86	6.5-8.5
Total Dissolved Solids	mg/l	188	196	178	210	188	188	1500
BOD	mg/l	4.2	3.4	3.2	4.3	4.6	4.0	3
DO	mg/l	6.2	6.5	6.1	6.7	6.7	6.3	4
Chlorides	mg/l	22	26	28	28	30	24	600
Fluorides	mg/l	0.26	0.29	0.25	0.31	0.27	0.3	1.5
Iron	mg/l	0.18	0.21	0.16	0.22	0.23	0.24	50

Kakarpani Nala Downstream								
Parameter	Units	April	May	June	July	August	September	Limits for Stream Water Standards
PH	-	6.96	6.98	6.98	6.77	6.92	6.98	6.5-8.5
Total Dissolved Solids	mg/l	218.0	232.0	278.0	280.0	283.0	152.0	1500
BOD	mg/l	4.2	4.2	4.0	4.5	4.0	3.8	3
DO	mg/l	6.21	6.2	6.1	2.2	6.9	6.5	4
Chlorides	mg/l	30.0	31.0	26.0	34.0	25.0	22.0	600
Fluorides	mg/l	0.27	0.32	0.45	0.40	0.42	0.45	1.5
Iron	mg/l	0.24	0.28	0.31	0.24	0.34	0.32	50
Kakarpani Nala Downstream								
Parameter	Units	October	November	December	January	February	March	Limits for Stream Water Standards
PH	-	6.89	7.15	7.11	7.24	7.23	7.25	6.5-8.5
Total Dissolved Solids	mg/l	321	344	210	358	360	356	1500
BOD	mg/l	3.9	3.7	3.0	3.9	3.4	3.2	3
DO	mg/l	6.3	6.6	6.4	6.8	6.8	6.4	4
Chlorides	mg/l	26	30	34	34	34	28	600
Fluorides	mg/l	0.48	0.45	0.29	0.42	0.47	0.42	1.5
Iron	mg/l	0.36	0.32	0.19	0.35	0.35	0.36	50